

Date: Tuesday, 05/09/2006 10:33:48 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LEVER		
Job Number	: 28386		Part Number	: D2160		
Estimate Number	: 10585		Drawing Number	: D2160 REV A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 05/09/2006 S.O. No. : N/A		Drawing Revision	: A		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: 01/09/2006 Type : PURCHASED PARTS		Due Date	: 15/09/2006 Qty: 10 Um: Each		
Previous Run	: 21845					
Written By	:					
Checked & Approved By	:					
Comment	: Est. C 04.11.04 Rerformat KJ/RF					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S14GA	304SS .080
Comment: Qty.: 0.0167 sf(s)/Unit Total : 0.1670 sf(s) 304SS .080 11/09/06		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 11/09/06		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE 11/09/06		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK 11/09/06		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 11/09/06		
	Deburr if necessary SAN	
6.0	BRAKE NC	NC BRAKE
Comment: NC BRAKE 11/09/06		
Form as per Dwg D3245		
Identify as D2160		

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LEVER

Job Number: 28386

Part Number: D2160

Job Number:



Seq. #: Machine Or Operation:

Description :

7.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

11/06/11/09 (10)

8.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Stock 7

LB 06/11/09 (10)

9.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

LB 06/11/09 (10)

Job Completion



120611109

Date: Friday, 9/1/2006 12:06:44 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LEVER		
Job Number	: 28386		Part Number	: D2160		
Estimate Number	: 10585		Drawing Number	: D2160 REV <i>X B Jst/ja-09.06</i>		
P.O. Number	:		Project Number	: N/A		
This Issue	9/1/2006	S.O. No. :	Drawing Revision	: <i>KB</i>		
Prsht Rev.	: NC		Material	:		
First Issue	11	Type : PURCHASED PARTS	Due Date	9/15/2006	Qty:	10
Previous Run	: 21845		Um:	Each		
Written By	:		Comment	: Est. C 04/11/04 Reformat KJ/RF		
Checked & Approved By	:					
Comment	:					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING <i>0166</i> <i>285F</i> <i>03015146A</i> <i>W2W1</i> <i>11 80906</i>
Comment: PURCHASING Issue P/O: _____ Email or Ship DXF file to vendor Laser Cut flat pattern as per Dwg D2160 Material release note is required		
2.0	D2160F	Lever
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Lever		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached		
4.0	QC6	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 9/1/2006 12:06:45 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LEVER

Job Number: 28386

Part Number: D2160

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3245

Identify as D2160

7.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

9.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

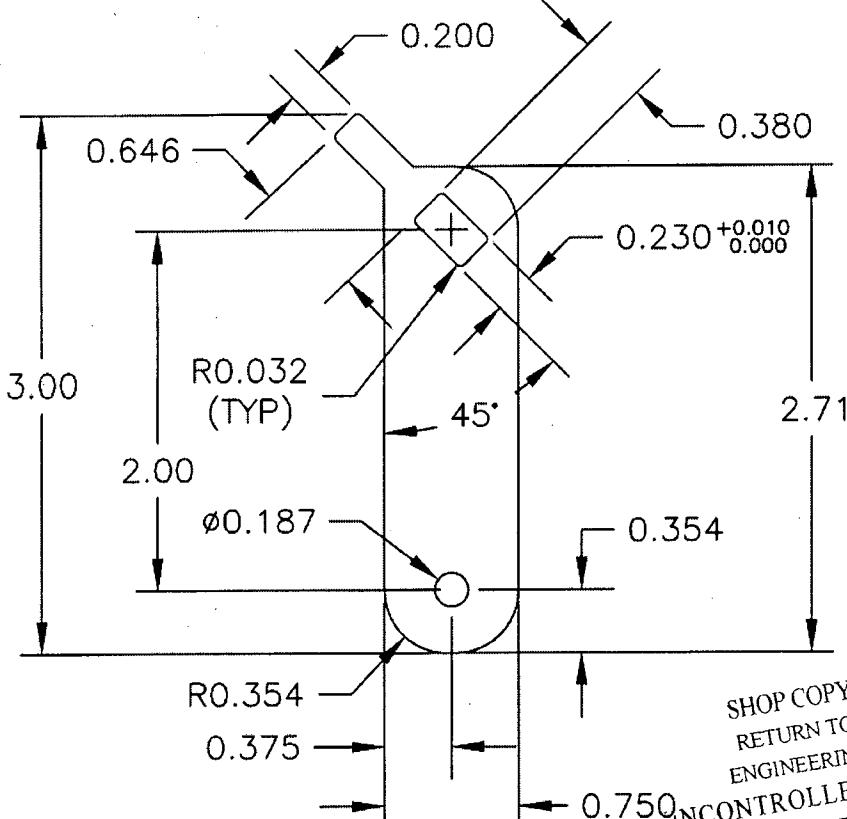
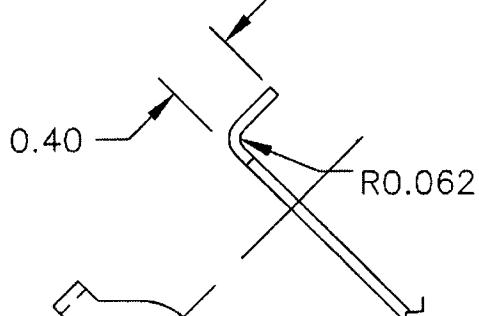
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2160	REV. B SHEET 1 OF 1
DATE 05.01.25		TITLE LEVER	SCALE 1:1
A	93.04.04	NEW ISSUE	
B	05.01.25	ADDED FLAT PATTERN; REMOVED $\phi 0.106$	

RELEASED
05.02.02 *[initials]***BEND DETAIL****FLAT PATTERN****NOTES:**

- 1) MATERIAL: AISI 304/316 SS 0.075 (14 GAUGE) THICK (REF. DART SPEC. M304S14GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) ALL DIMEMENSIONS ARE INCHES

DART AEROSPACE LTD	Work Order:	
Description:	Part Number:	
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:		Audited by:		Prototype Approval:	
Date:	08/09/06	Date:	08/09/06	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	